

Series 740 - inch

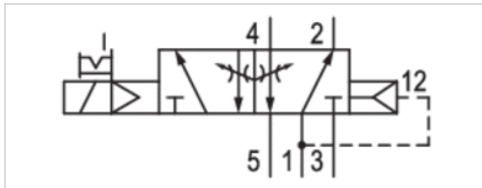


AVENTICS™ Series 740 - inch



5/2-directional valve, Series 740

- 5/2
- Qn = 700-950 l/min
- Pipe connection
- Compressed air connection output : Ø 10 3/8" 5/16" (Ø 8)
- Can be assembled into blocks
- Manual override : with detent, without detent
- single solenoid
- With air spring return



Version	Diaphragm poppet valve
Activation	Electrically
Sealing principle	Soft sealing
Blocking principle	Plate principle Single base plate principle
Working pressure min./max.	1.4 ... 10 bar
Ambient temperature min./max.	-15 ... 50 °C
Medium temperature min./max.	-15 ... 50 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m ³
Nominal flow Qn	See table below
Connector standard	EN 175301-803:2006
Protection class with connection	IP65
Reverse polarity protection	Protected against polarity reversal
Compatibility index	See table below
Duty cycle	100 %
Typ. switch-on time	16 ms
Typ. switch-off time	36 ms
Mounting on manifold strip	PRS strip
Weight	See table below

Technical data

Part No.	MO	Compressed air connection	
		Input	Output
R432015405	TT-R-IT-R-IT-R-IT-R-IT-R-IT-R-IT-R-IT-R-IT-R-IT-R-IT-R	Ø 10	Ø 10
R432002436		3/8"	3/8"
R432016656		3/8"	3/8"
R432016657		3/8"	3/8"
R432008894		3/8"	3/8"
5727490220		3/8"	3/8"
R432016658		3/8"	3/8"
5727495270		3/8"	3/8"
R432016655		3/8"	3/8"
R432016649		5/16" (Ø 8)	5/16" (Ø 8)
R432016647		5/16" (Ø 8)	5/16" (Ø 8)
R432016650		5/16" (Ø 8)	5/16" (Ø 8)
R432016648		5/16" (Ø 8)	5/16" (Ø 8)

Part No.	Compressed air connection		Operational voltage	Operational voltage
	Exhaust		DC	AC 50 Hz
R432015405	M14x1		-	-
R432002436	M14x1		-	-
R432016656	M14x1		6 V	-
R432016657	M14x1		12 V	-
R432008894	M14x1		24 V	-
5727490220	M14x1		24 V	-
R432016658	M14x1		-	24 V
5727495270	M14x1		-	110 V
R432016655	M14x1		-	220 V
R432016649	M14x1		24 V	-
R432016647	M14x1		-	110 V
R432016650	M14x1		-	24 V
R432016648	M14x1		-	220 V

Part No.	Operational voltage	Voltage tolerance	Voltage tolerance	Voltage tolerance
	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz
R432015405	-	-	-	-
R432002436	-	-	-	-
R432016656	-	-10% / +10%	-	-
R432016657	-	-10% / +10%	-	-
R432008894	-	-10% / +10%	-	-
5727490220	-	-10% / +10%	-	-
R432016658	24 V	-	-20% / +10%	-10% / +20%
5727495270	110 V	-	-20% / +10%	-10% / +20%
R432016655	220 V	-	-20% / +10%	-10% / +20%
R432016649	-	-10% / +10%	-	-
R432016647	110 V	-	-20% / +10%	-10% / +20%
R432016650	24 V	-	-20% / +10%	-10% / +20%
R432016648	220 V	-	-20% / +10%	-10% / +20%

Part No.	Power consumption	Holding power	Switch-on power	Nominal flow Qn	Compatibility index
	DC	AC 50 Hz	AC 50 Hz		
R432015405	-	-	-	950 l/min	14
R432002436	-	-	-	700 l/min	14
R432016656	2.7 W	-	-	700 l/min	13 14
R432016657	2.7 W	-	-	700 l/min	13 14
R432008894	2.7 W	-	-	700 l/min	13 14
5727490220	2.7 W	-	-	700 l/min	13
R432016658	-	3.7 VA	6.4 VA	700 l/min	13 14
5727495270	-	3.7 VA	6.4 VA	700 l/min	13
R432016655	-	3.7 VA	6.4 VA	700 l/min	13 14
R432016649	2.7 W	-	-	700 l/min	13 14
R432016647	-	3.7 VA	6.4 VA	700 l/min	13 14
R432016650	-	3.7 VA	6.4 VA	700 l/min	13 14
R432016648	-	3.7 VA	6.4 VA	700 l/min	13 14

Part No.	Throttle	Valve plug connector	basic valve with electrical connector
R432015405	with throttle	-	Basic valve without coil
R432002436	with throttle	-	Basic valve without coil
R432016656	with throttle	Without valve plug connector	-
R432016657	with throttle	Without valve plug connector	-
R432008894	with throttle	With valve plug connector	-
5727490220	with throttle	Without valve plug connector	-
R432016658	with throttle	Without valve plug connector	-
5727495270	with throttle	Without valve plug connector	-
R432016655	with throttle	Without valve plug connector	-
R432016649	with throttle	Without valve plug connector	-
R432016647	with throttle	Without valve plug connector	-
R432016650	with throttle	Without valve plug connector	-
R432016648	with throttle	Without valve plug connector	-

Part No.	Reverse polarity protection	ATEX	Weight
R432015405	-	ATEX optional	0.22 kg
R432002436	-	ATEX optional	0.221 kg
R432016656	Protected against polarity reversal	-	0.317 kg
R432016657	Protected against polarity reversal	-	0.317 kg
R432008894	Protected against polarity reversal	-	0.339 kg
5727490220	Protected against polarity reversal	-	-
R432016658	Protected against polarity reversal	-	0.317 kg
5727495270	Protected against polarity reversal	-	-
R432016655	Protected against polarity reversal	-	0.317 kg
R432016649	Protected against polarity reversal	-	0.317 kg
R432016647	Protected against polarity reversal	-	0.317 kg
R432016650	Protected against polarity reversal	-	0.317 kg
R432016648	Protected against polarity reversal	-	0.317 kg

Nominal flow Qn at 87 psi and $\Delta p = 15$ psi, MO = Manual override

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the “Technical information” document (available in the MediaCentre).

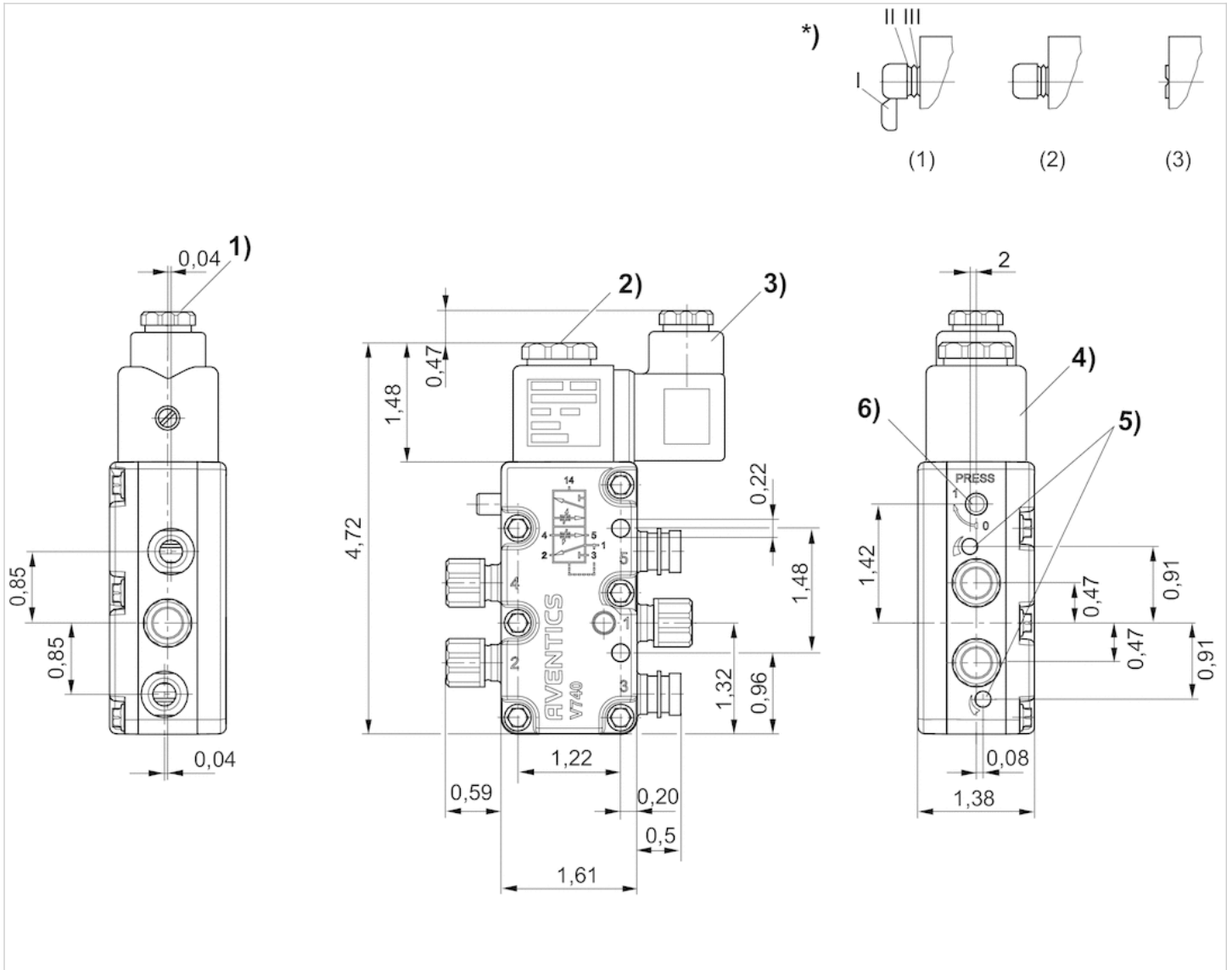
ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

Technical information

Material	
Housing	Polyarylamide Polyoxymethylene
Seals	Acrylonitrile butadiene rubber

Dimensions

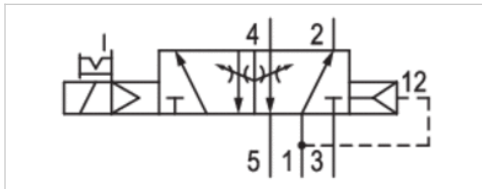
Dimensions in inches



1) Gland fitting M16x1.52) M5 internal thread accessible under cap
 3) Valve plug connector can be rotated at 90° intervals
 4) Coil can be plugged at 45° intervals
 5) Flow control screw for exhausts 5 (R) and 3 (S)
 6) Manual override and position indicator
 *): Manual override: Manual actuation: (1) with detent - push and turn into position 1 (2) without detent - remove segment I - push only
 Actuation with tool: (3) with detent - remove segments up to II - push with tool and turn into position 1

5/2-directional valve, Series 740-CP

- 5/2
- Pipe connection
- Compressed air connection output : 3/8"
- Electrical connection : Plug, EN 175301-803, form B, 3-pin
- corrosion-protected
- Can be assembled into blocks
- Manual override : with detent, without detent
- single solenoid
- With air spring return
- Pilot : Internal



Version	Diaphragm poppet valve
Activation	Electrically
Pilot	Internal
Sealing principle	Soft sealing
Blocking principle	Plate principle Single base plate principle
Working pressure min./max.	2 ... 10 bar
Ambient temperature min./max.	-15 ... 50 °C
Medium temperature min./max.	-15 ... 50 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m ³
Connector standard	EN 175301-803:2006
Protection class with connection	IP65
Reverse polarity protection	Protected against polarity reversal
Compatibility index	14
Duty cycle	100 %
Typ. switch-on time	16 ms
Typ. switch-off time	36 ms
Mounting on manifold strip	PRS strip
Weight	0.326 kg

Technical data

Part No.	MO	Compressed air connection	
		Input	Output
R432015590	TT R-III R-II R-I R-III R-II R-I R-III R-II R-I R-III R-II R-I R-III R-II R-I R-III R-II R-I R-III R-II R-I	3/8"	3/8"
R432015613		3/8"	3/8"
R432015592		3/8"	3/8"
R432015614		3/8"	3/8"
R432015591		3/8"	3/8"
R432015594		3/8"	3/8"
R432015616		3/8"	3/8"
R432015593		3/8"	3/8"
R432015615		3/8"	3/8"

Part No.	Compressed air connection		Operational voltage	Operational voltage
	Exhaust		DC	AC 50 Hz
R432015590	M14x1		-	110 V
R432015613	M14x1		-	110 V
R432015592	M14x1		12 V	-
R432015614	M14x1		12 V	-
R432015591	M14x1		-	220 V
R432015594	M14x1		-	24 V
R432015616	M14x1		-	24 V
R432015593	M14x1		24 V	-
R432015615	M14x1		24 V	-

Part No.	Operational voltage	Voltage tolerance		Voltage tolerance
	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz
R432015590	110 V	-	-20% / +10%	-10% / +20%
R432015613	110 V	-	-20% / +10%	-10% / +20%
R432015592	-	-10% / +10%	-	-
R432015614	-	-10% / +10%	-	-
R432015591	220 V	-	-20% / +10%	-10% / +20%
R432015594	-	-	-20% / +10%	-
R432015616	-	-	-20% / +10%	-
R432015593	-	-10% / +10%	-	-
R432015615	-	-10% / +10%	-	-

Part No.	Power consumption	Holding power	Switch-on power	Throttle
	DC	AC 50 Hz	AC 50 Hz	
R432015590	-	3.7 VA	6.4 VA	with throttle
R432015613	-	3.7 VA	6.4 VA	with throttle
R432015592	2.7 W	-	-	with throttle
R432015614	2.7 W	-	-	with throttle
R432015591	-	3.7 VA	6.4 VA	with throttle
R432015594	-	2.7 VA	-	with throttle
R432015616	-	2.7 VA	-	with throttle
R432015593	2.7 W	-	-	with throttle
R432015615	2.7 W	-	-	with throttle

Part No.	Valve plug connector	
R432015590	Without valve plug connector	-
R432015613	Without valve plug connector	1)
R432015592	Without valve plug connector	-
R432015614	Without valve plug connector	1)
R432015591	Without valve plug connector	-
R432015594	Without valve plug connector	-
R432015616	Without valve plug connector	1)
R432015593	Without valve plug connector	-
R432015615	Without valve plug connector	1)

Nominal flow Q_n at 6 bar and $\Delta p = 1$ bar, MO = Manual override

1) with LED

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
 The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .
 The oil content of compressed air must remain constant during the life cycle.
 Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

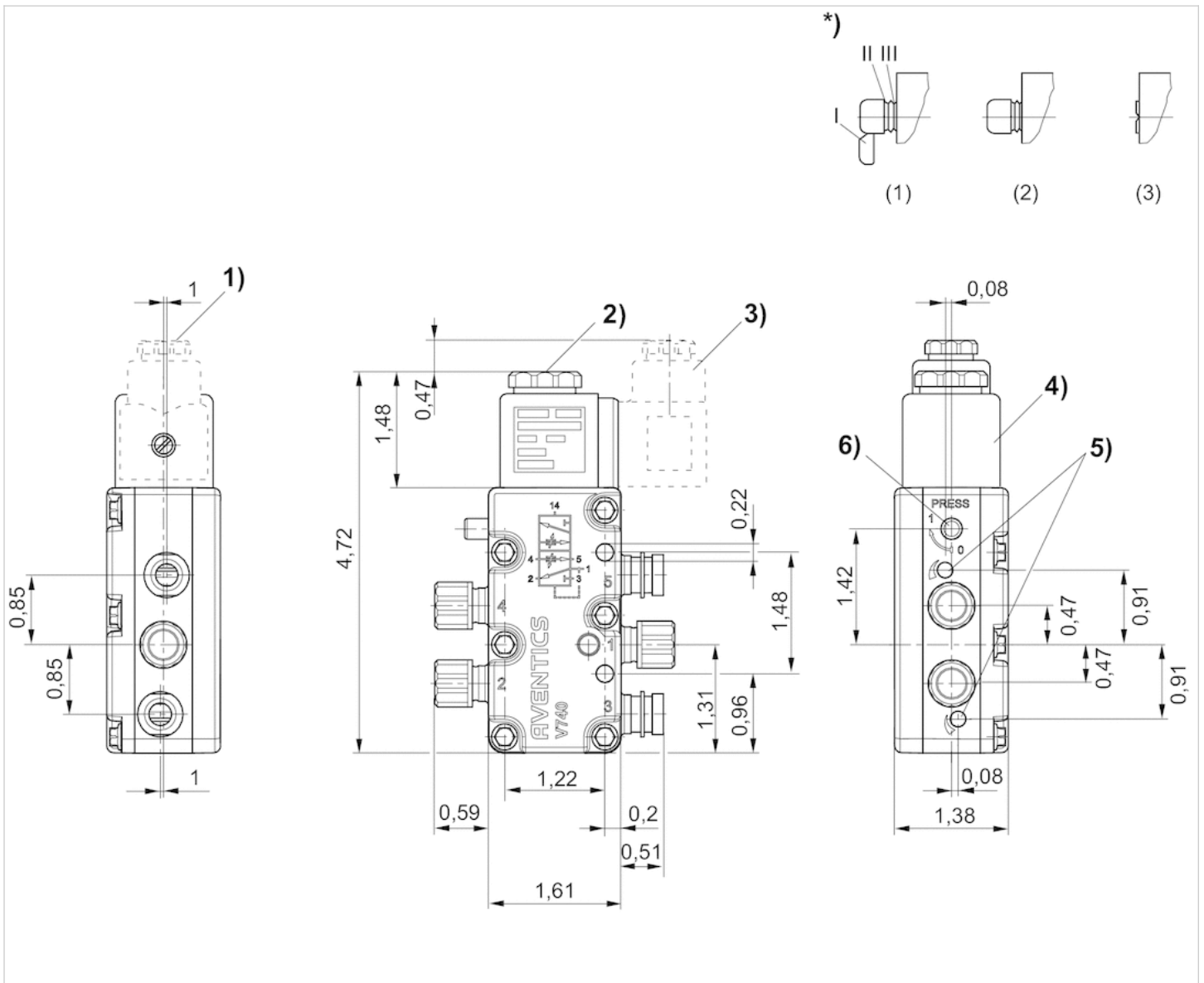
ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

Technical information

Material	
Housing	Polyoxymethylene
Seals	Acrylonitrile butadiene rubber
Front plate	Polyarylamide

Dimensions

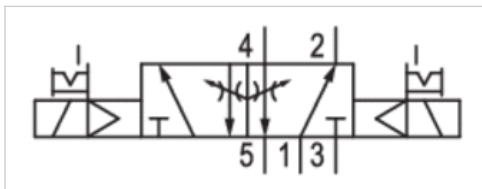
Dimensions in inches



1) Gland fitting M16x1.52) M5 internal thread accessible under cap
 3) Valve plug connector can be rotated at 90° intervals
 4) Coil can be plugged at 45° intervals
 5) Flow control screw for exhausts 5 (R) and 3 (S)
 6) Manual override and position indicator
 *) Manual override: Manual actuation: (1) with detent - push and turn into position 1 (2) without detent - remove segment I - push only
 Actuation with tool: (3) with detent - remove segments up to II - push with tool and turn into position 1







5/2-directional valve, Series 740-CP

- 5/2
- Qn = 700 l/min
- Pipe connection
- Compressed air connection output : 3/8"
- Electrical connection : Plug, EN 175301-803, form A
- corrosion-protected
- Can be assembled into blocks
- Manual override : with detent
- double solenoid
- Pilot : Internal



Version	Diaphragm poppet valve
Activation	Electrically
Pilot	Internal
Sealing principle	Soft sealing
Blocking principle	Single base plate principle Plate principle
Working pressure min./max.	2 ... 10 bar
Ambient temperature min./max.	-15 ... 50 °C
Medium temperature min./max.	-15 ... 50 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m³
Nominal flow Qn	700 l/min
Connector standard	EN 175301-803:2006
Protection class with connection	IP65
Reverse polarity protection	Protected against polarity reversal
Compatibility index	14
Duty cycle	100 %
Typ. switch-on time	40 ms
Mounting on manifold strip	PRS strip
Weight	0.52 kg

Technical data

Part No.	MO	Compressed air connection	
		Input	Output
R432015597		3/8"	3/8"
R432015617		3/8"	3/8"
R432015598		3/8"	3/8"
R432015618		3/8"	3/8"
R432015599		3/8"	3/8"
R432015619		3/8"	3/8"

Part No.	Compressed air connection		Operational voltage	
	Exhaust		DC	AC 50 Hz
R432015597	M14x1		-	110 V
R432015617	M14x1		-	110 V
R432015598	M14x1		-	220 V
R432015618	M14x1		-	220 V
R432015599	M14x1		24 V	-
R432015619	M14x1		24 V	-

Part No.	Operational voltage	Voltage tolerance	
		AC 50 Hz	AC 60 Hz
R432015597	110 V	-20% / +10%	-10% / +20%
R432015617	110 V	-20% / +10%	-10% / +20%
R432015598	220 V	-20% / +10%	-10% / +20%
R432015618	220 V	-20% / +10%	-10% / +20%
R432015599	-	-	-
R432015619	-	-	-

Part No.	Power consumption		Holding power		Switch-on power		Throttle
	DC		AC 50 Hz		AC 50 Hz		
R432015597	-		3.7 VA		6.4 VA		with throttle
R432015617	-		3.7 VA		6.4 VA		with throttle
R432015598	-		3.7 VA		6.4 VA		with throttle
R432015618	-		3.7 VA		6.4 VA		with throttle
R432015599	2.7 W		-		-		with throttle
R432015619	2.7 W		-		-		with throttle

Part No.	Valve plug connector	
R432015597	Without valve plug connector	1)
R432015617	Without valve plug connector	2)
R432015598	Without valve plug connector	1)
R432015618	Without valve plug connector	2)
R432015599	Without valve plug connector	1)
R432015619	Without valve plug connector	2)

Nominal flow Q_n at 6 bar and Δp = 1 bar, MO = Manual override

- 1) Valve plug connector with status display
- 2) Valve plug connector without status display

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

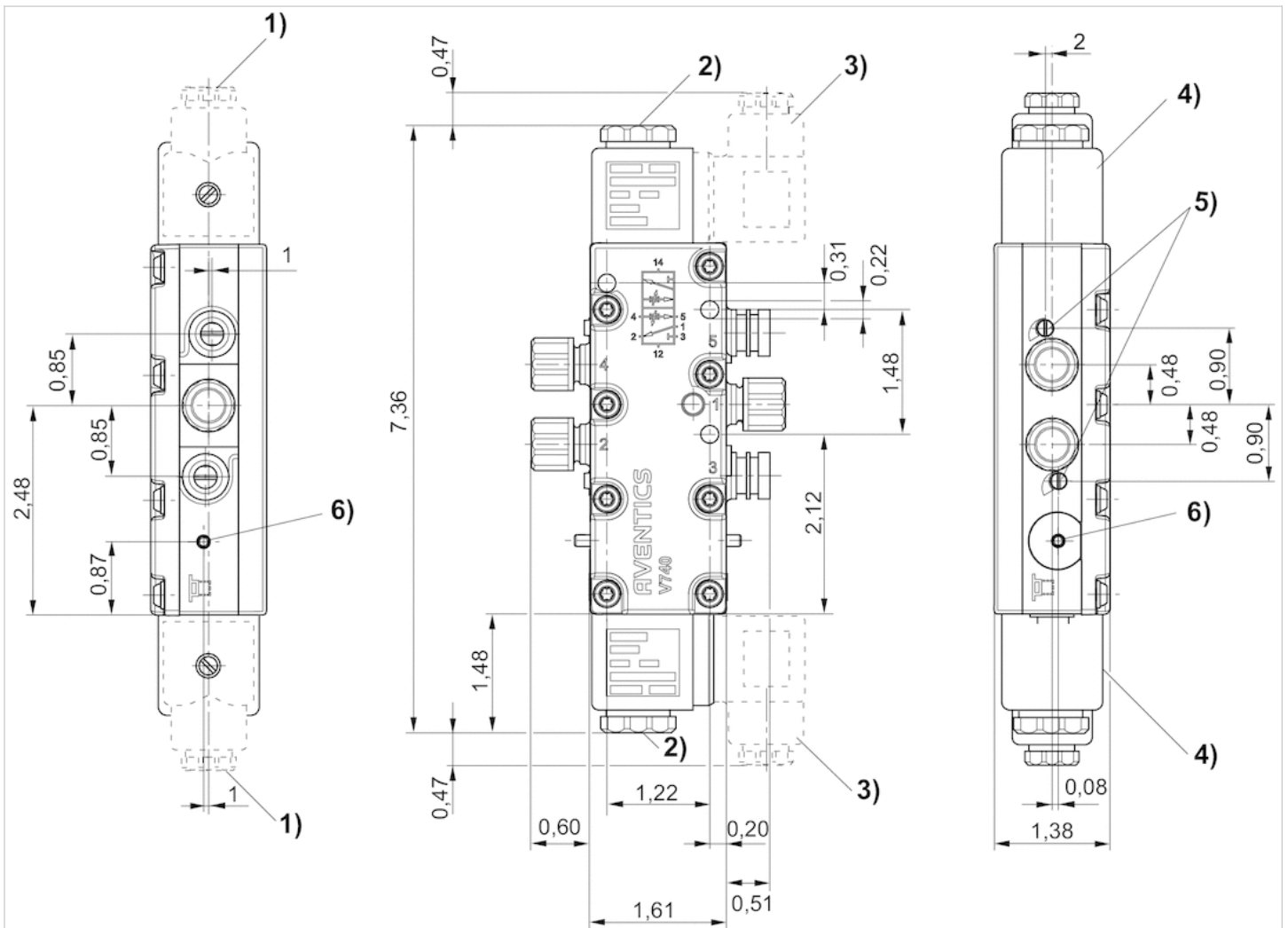
ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

Technical information

Material	
Housing	Polyoxymethylene
Seals	Acrylonitrile butadiene rubber
Front plate	Polyarylamide

Dimensions

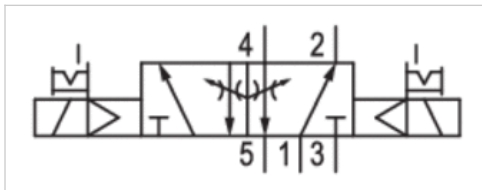
Dimensions in inches



1) Gland fitting M16x1.52) M5 internal thread accessible under cap
 3) Valve plug connector can be rotated at 90° intervals
 4) Coil can be plugged at 45° intervals
 5) Flow control screw for exhausts 5 (R) and 3 (S)
 6) Manual override and position indicator














5/2-directional valve, Series 740

- 5/2
- Qn = 700-950 l/min
- Pipe connection
- Compressed air connection output : 3/8" Ø 10 5/16" (Ø 8)
- Electrical connection : Plug, EN 175301-803, form A
- Can be assembled into blocks
- Manual override : with detent
- double solenoid
- Pilot : Internal



Version	Diaphragm poppet valve
Activation	Electrically
Pilot	Internal
Sealing principle	Soft sealing
Blocking principle	Single base plate principle Plate principle
Working pressure min./max.	1.5 ... 10 bar
Ambient temperature min./max.	-15 ... 50 °C
Medium temperature min./max.	-15 ... 50 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m³
Nominal flow Qn	See table below
Connector standard	EN 175301-803:2006
Protection class with connection	IP65
Reverse polarity protection	Protected against polarity reversal
Compatibility index	See table below
Duty cycle	100 %
Typ. switch-on time	40 ms
Mounting on manifold strip	PRS strip
Weight	See table below

Technical data

Part No.	MO	Compressed air connection	
		Input	Output
R432002437		3/8"	3/8"
R432015410		Ø 10	Ø 10
R432016661		3/8"	3/8"
R432030385		5/16" (Ø 8)	5/16" (Ø 8)
R432016662		3/8"	3/8"
R432016654		5/16" (Ø 8)	5/16" (Ø 8)
R432016664		3/8"	3/8"
R432016663		3/8"	3/8"
R432016653		5/16" (Ø 8)	5/16" (Ø 8)
R432016651		5/16" (Ø 8)	5/16" (Ø 8)
R432016659		3/8"	3/8"
R432016652		5/16" (Ø 8)	5/16" (Ø 8)
R432016660		3/8"	3/8"

Part No.	Compressed air connection	Operational voltage	
		DC	AC 50 Hz
	Exhaust		
R432002437	M14x1	-	-
R432015410	M14x1	-	-
R432016661	M14x1	6 V	-
R432030385	M14x1	12 V	-
R432016662	M14x1	12 V	-
R432016654	M14x1	-	24 V
R432016664	M14x1	-	24 V
R432016663	M14x1	24 V	-
R432016653	M14x1	24 V	-
R432016651	M14x1	-	110 V
R432016659	M14x1	-	110 V
R432016652	M14x1	-	220 V
R432016660	M14x1	-	220 V

Part No.	Operational voltage	Voltage tolerance		
		DC	AC 50 Hz	AC 60 Hz
	AC 60 Hz			
R432002437	-	-	-	-
R432015410	-	-	-	-
R432016661	-	-10% / +10%	-	-
R432030385	-	-10% / +10%	-	-
R432016662	-	-10% / +10%	-	-
R432016654	-	-	-20% / +10%	-10% / +20%
R432016664	-	-	-20% / +10%	-10% / +20%
R432016663	-	-10% / +10%	-	-
R432016653	-	-10% / +10%	-	-
R432016651	110 V	-	-20% / +10%	-10% / +20%
R432016659	110 V	-	-20% / +10%	-10% / +20%
R432016652	220 V	-	-20% / +10%	-10% / +20%
R432016660	220 V	-	-20% / +10%	-10% / +20%

Part No.	Power consumption	Holding power	Switch-on power	Nominal flow Qn	Compatibility index
	DC	AC 50 Hz	AC 50 Hz		
R432002437	-	-	-	700 l/min	14
R432015410	-	-	-	950 l/min	14
R432016661	2.7 W	-	-	700 l/min	13 14
R432030385	2.7 W	-	-	700 l/min	13 14
R432016662	2.7 W	-	-	700 l/min	13 14
R432016654	-	-	-	700 l/min	13 14
R432016664	2.7 W	-	-	700 l/min	13 14
R432016663	2.7 W	-	-	700 l/min	13 14
R432016653	2.7 W	-	-	700 l/min	13 14
R432016651	-	3.7 VA	6.4 VA	700 l/min	13 14
R432016659	-	3.7 VA	6.4 VA	700 l/min	13 14
R432016652	-	3.7 VA	6.4 VA	700 l/min	13 14
R432016660	-	3.7 VA	6.4 VA	700 l/min	13 14

Part No.	Throttle	Valve plug connector	basic valve with electrical connector
R432002437	with throttle	-	Basic valve without coil
R432015410	with throttle	-	Basic valve without coil
R432016661	with throttle	Without valve plug connector	-
R432030385	with throttle	Without valve plug connector	-
R432016662	with throttle	Without valve plug connector	-
R432016654	with throttle	Without valve plug connector	-
R432016664	with throttle	Without valve plug connector	-
R432016663	with throttle	Without valve plug connector	-
R432016653	with throttle	Without valve plug connector	-
R432016651	with throttle	Without valve plug connector	-
R432016659	with throttle	Without valve plug connector	-
R432016652	with throttle	Without valve plug connector	-
R432016660	with throttle	Without valve plug connector	-

Part No.	Reverse polarity protection	ATEX	Weight
R432002437	-	ATEX optional	0.319 kg
R432015410	-	ATEX optional	0.316 kg
R432016661	Protected against polarity reversal	-	0.505 kg
R432030385	Protected against polarity reversal	-	0.505 kg
R432016662	Protected against polarity reversal	-	0.505 kg
R432016654	Protected against polarity reversal	-	0.505 kg
R432016664	Protected against polarity reversal	-	0.505 kg
R432016663	Protected against polarity reversal	-	0.505 kg
R432016653	Protected against polarity reversal	-	0.505 kg
R432016651	Protected against polarity reversal	-	0.505 kg
R432016659	Protected against polarity reversal	-	0.505 kg
R432016652	Protected against polarity reversal	-	0.505 kg
R432016660	Protected against polarity reversal	-	0.505 kg

Nominal flow Qn at 6 bar and $\Delta p = 1$ bar, MO = Manual override

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
 The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .
 The oil content of compressed air must remain constant during the life cycle.
 Use only the approved oils from AVENTICS. Further information can be found in the “Technical information” document (available in the MediaCentre).

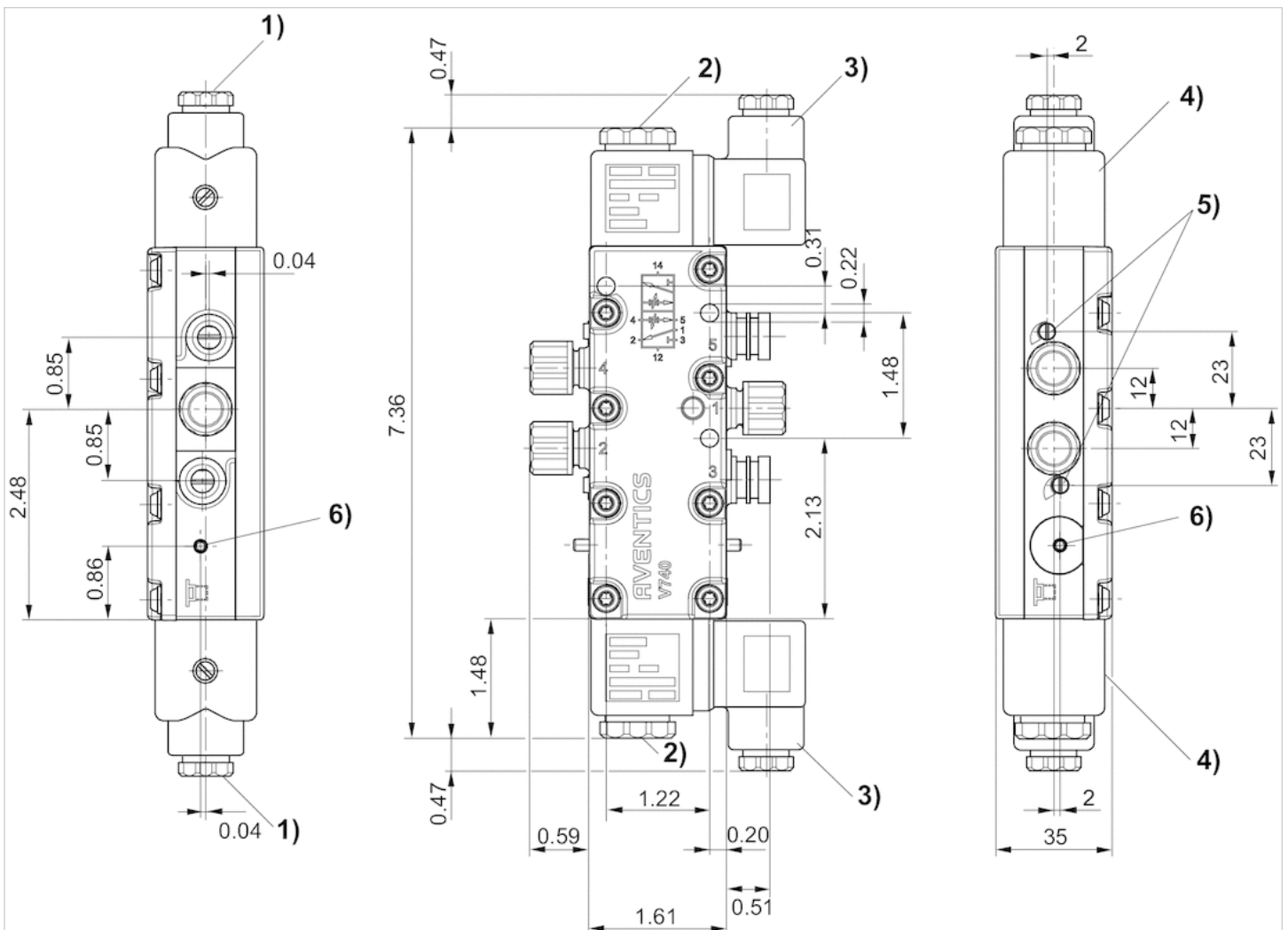
ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

Technical information

Material	
Housing	Polyoxymethylene
Seals	Acrylonitrile butadiene rubber

Dimensions

Dimensions in inches



1) Gland fitting M16x1.52) M5 internal thread accessible under cap3) Valve plug connector can be rotated at 90° intervals4) Coil can be

plugged at 45° intervals5) Flow control screw for exhausts 5 (R) and 3 (S)6) Manual override and position indicator





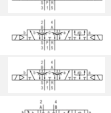

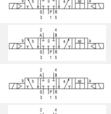

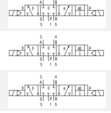

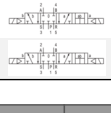

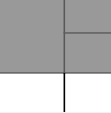



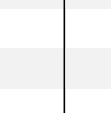



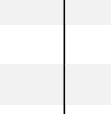

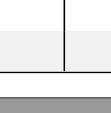



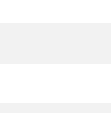

5/4-directional valve, Series 740

- 5/4
- Qn = 700 l/min
- pressurized center
- Pipe connection
- Compressed air connection output : 3/8"
- Electrical connection : Plug, EN 175301-803, form A
- Can be assembled into blocks
- Manual override : without detent
- double solenoid
- Pilot : Internal



Version	Diaphragm poppet valve
Activation	Electrically
Pilot	Internal
Sealing principle	Soft sealing
Blocking principle	Single base plate principle Plate principle
Working pressure min./max.	3 ... 10 bar
Ambient temperature min./max.	-15 ... 50 °C
Medium temperature min./max.	-15 ... 50 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m ³
Nominal flow Qn	700 l/min
Connector standard	EN 175301-803:2006
Protection class with connection	IP65
Reverse polarity protection	Protected against polarity reversal
Compatibility index	14
Duty cycle	100 %
Typ. switch-on time	20 ms
Typ. switch-off time	54 ms
Mounting on manifold strip	PRS strip
Weight	0.551 kg

Technical data

Part No.		MO	Compressed air connection	
				Input
R432016665			pressurized center	3/8"
R432016667			pressurized center	3/8"
R432016666			pressurized center	3/8"
R432006669			pressurized center	3/8"
R432016668			pressurized center	3/8"
R432002439			pressurized center	3/8"
R432016673			pressurized center	3/8"
R432002438			pressurized center	3/8"
R432016670			pressurized center	3/8"
R432016671			pressurized center	3/8"
R432016672			pressurized center	3/8"
R432016674			pressurized center	3/8"
R432016675			pressurized center	3/8"
5727855302			pressurized center	3/8"

Part No.	Compressed air connection	
	Output	Exhaust
R432016665	3/8"	M14x1
R432016667	3/8"	M14x1
R432016666	3/8"	M14x1
R432006669	3/8"	M14x1
R432016668	3/8"	M14x1
R432002439	3/8"	M14x1
R432016673	3/8"	M14x1
R432002438	3/8"	M14x1
R432016670	3/8"	M14x1
R432016671	3/8"	M14x1
R432016672	3/8"	M14x1
R432016674	3/8"	M14x1
R432016675	3/8"	M14x1
5727855302	3/8"	M14x1

Part No.	Operational voltage		Operational voltage
	DC	AC 50 Hz	AC 60 Hz
R432016665	-	110 V	110 V
R432016667	12 V	-	-
R432016666	-	220 V	220 V
R432006669	-	24 V	24 V
R432016668	24 V	-	-
R432002439	-	-	-
R432016673	12 V	-	-
R432002438	-	-	-
R432016670	-	110 V	110 V
R432016671	-	220 V	220 V
R432016672	6 V	-	-

Part No.	Operational voltage	Operational voltage	Operational voltage
	DC	AC 50 Hz	AC 60 Hz
R432016674	24 V	-	-
R432016675	-	24 V	24 V
5727855302	-	-	-

Part No.	Voltage tolerance	Voltage tolerance	Voltage tolerance	Power consumption
	DC	AC 50 Hz	AC 60 Hz	DC
R432016665	-	-20% / +10%	-10% / +20%	-
R432016667	-10% / +10%	-	-	2.7 W
R432016666	-	-20% / +10%	-10% / +20%	-
R432006669	-	-20% / +10%	-10% / +20%	2.7 W
R432016668	-10% / +10%	-	-	2.7 W
R432002439	-	-	-	-
R432016673	-10% / +10%	-	-	2.7 W
R432002438	-	-	-	-
R432016670	-	-20% / +10%	-10% / +20%	-
R432016671	-	-20% / +10%	-10% / +20%	-
R432016672	-10% / +10%	-	-	2.7 W
R432016674	-10% / +10%	-	-	2.7 W
R432016675	-	-20% / +10%	-10% / +20%	2.7 W
5727855302	-	-	-	-

Part No.	Holding power	Switch-on power	Valve plug connector
	AC 50 Hz	AC 50 Hz	
R432016665	3.7 VA	6.4 VA	Without valve plug connector
R432016667	-	-	Without valve plug connector
R432016666	3.7 VA	6.4 VA	Without valve plug connector
R432006669	-	-	Without valve plug connector
R432016668	-	-	Without valve plug connector
R432002439	-	-	Without valve plug connector
R432016673	-	-	Without valve plug connector
R432002438	-	-	Without valve plug connector
R432016670	3.7 VA	6.4 VA	Without valve plug connector
R432016671	3.7 VA	6.4 VA	Without valve plug connector
R432016672	-	-	Without valve plug connector
R432016674	-	-	Without valve plug connector
R432016675	-	-	Without valve plug connector
5727855302	-	-	Without valve plug connector

Part No.	basic valve with electrical connector
R432016665	-
R432016667	-
R432016666	-
R432006669	-
R432016668	-
R432002439	Basic valve without coil
R432016673	-
R432002438	Basic valve without coil

Part No.	basic valve with electrical connector
R432016670	-
R432016671	-
R432016672	-
R432016674	-
R432016675	-
5727855302	Basic valve without coil

Nominal flow Qn at 6 bar and $\Delta p = 1$ bar, MO = Manual override

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

NOTE:

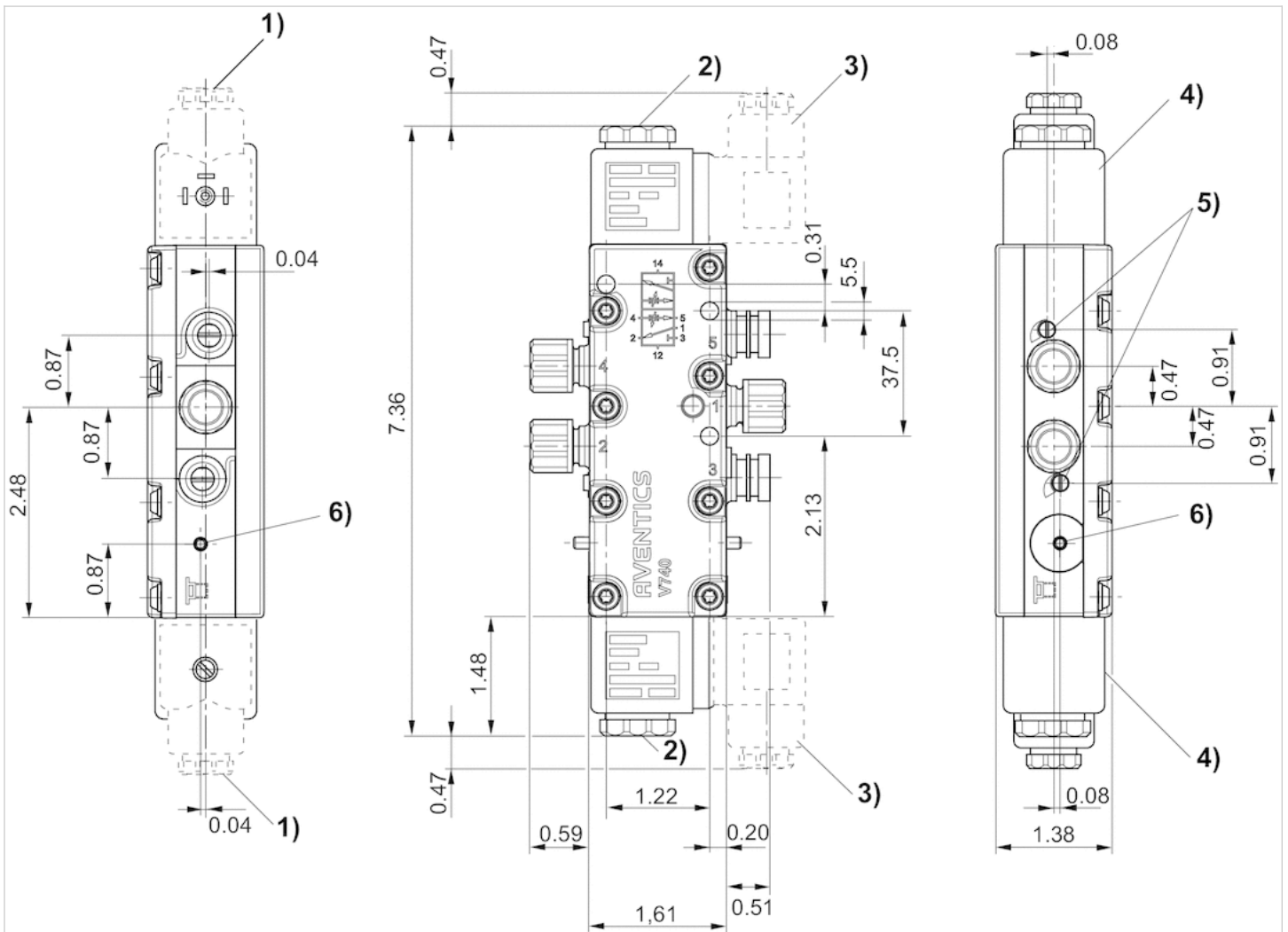
In order to ensure the operating function of the valve, do not fall below the minimum operating pressure of 3 bar !

Technical information

Material	
Housing	Polyoxymethylene
Seals	Acrylonitrile butadiene rubber

Dimensions

Dimensions in inches



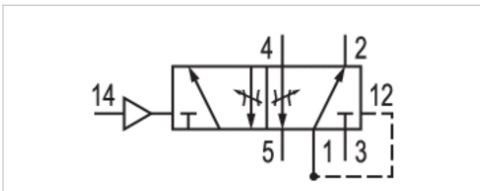
- 1) gland fitting M16x1,5
- 2) M5 internal thread accessible under cap
- 3) el. connector can be fixed at 90° intervals
- 4) coil can be mounted at 45° intervals
- 5) throttle screw for exhausts 5 (R) and 3 (S)
- 6) manual override and position indicator

5/2-directional valve, Series 740

- Qn = 700 l/min
- Compressed air connection output 3/8"
- Pipe connection
- Can be assembled into blocks
- Manual override without



Version	Diaphragm poppet valve
Activation	pneumatically
Pilot	Internal
Sealing principle	Soft sealing
Blocking principle	Single base plate principle Plate principle
Flow rate value Qn	700 l/min
Working pressure min./max.	1.5 ... 10 bar
Ambient temperature min./max.	-15 ... 60 °C
Medium temperature min./max.	-15 ... 60 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m ³
Mounting on manifold strip	PRS strip
Weight	0.18 kg



Technical data

Part No.	Compressed air connection	
	Input	Output
R432013808	3/8"	3/8"

Part No.	Compressed air connection		Throttle
	Exhaust	Pilot control exhaust	
R432013808	3/8"	3/8"	with throttle

See diagram, Nominal flow Qn at p1 = 6.3 bar and Δp = 1 bar

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

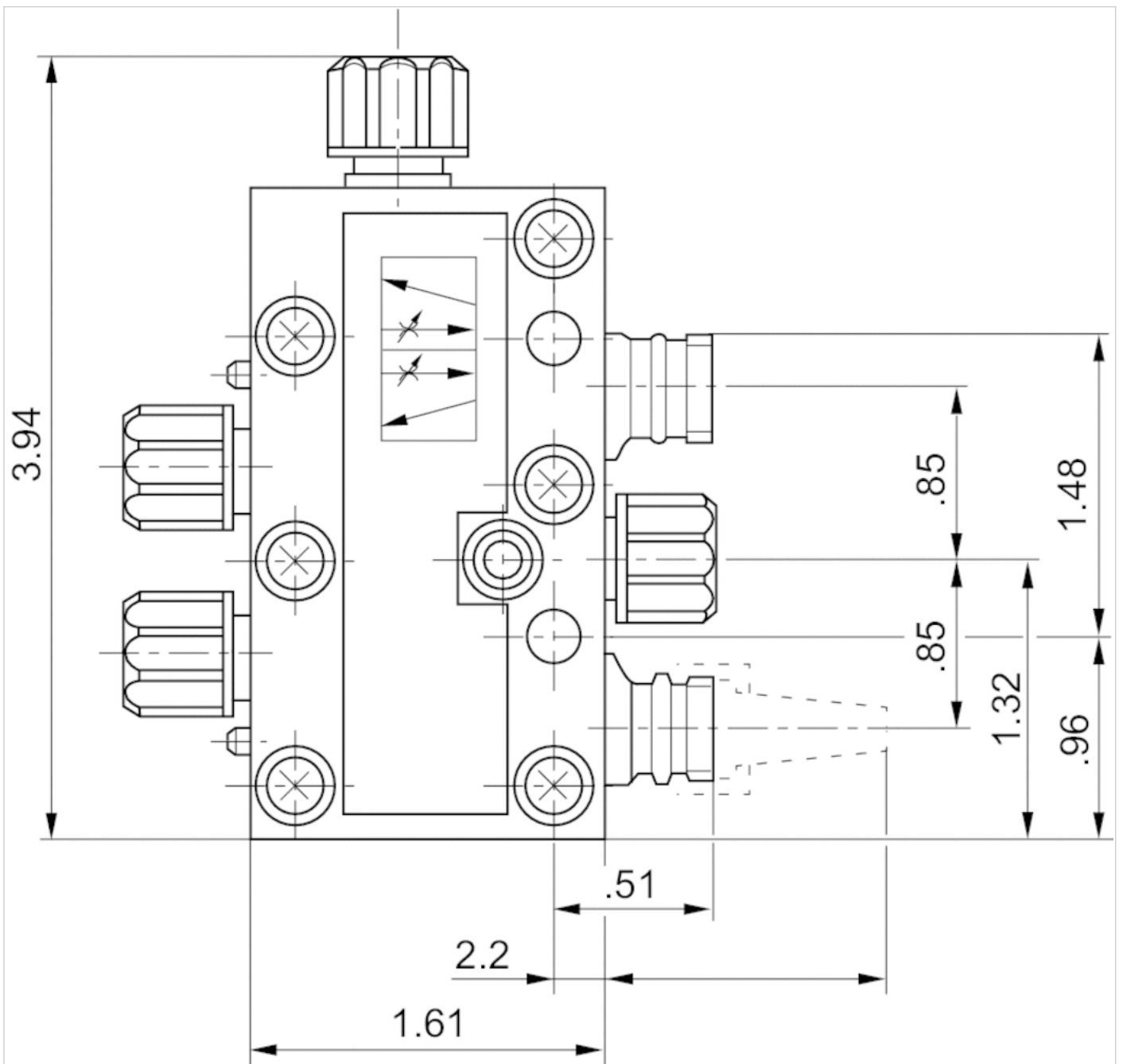
Technical information

Material

Housing	Polyarylamide Polyarylamide
Seals	Acrylonitrile butadiene rubber

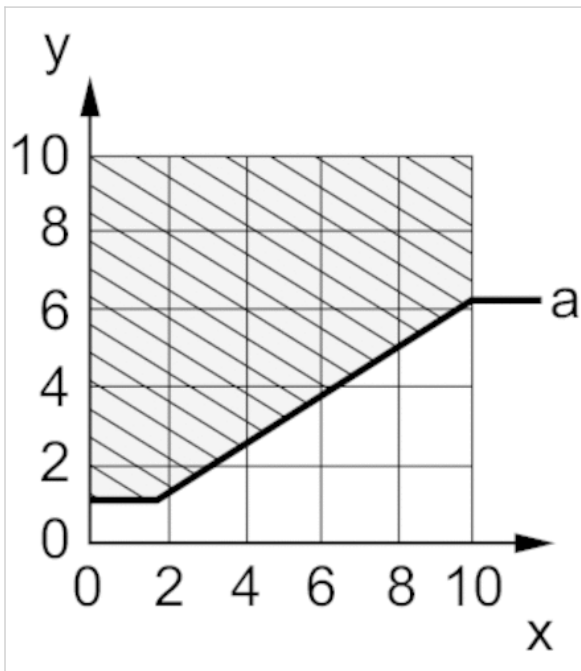
Dimensions

Dimensions in inches



Diagrams

Pilot pressure range



x: Working pressure (0 bar ... 10 bar)

y: Pilot pressure (1 bar ... 6 bar)

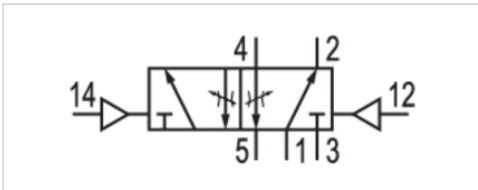
a: Min. pilot pressure at port 14 (Z) depending on working pressure

5/2-directional valve, Series 740

- Qn = 700 l/min
- Compressed air connection output 3/8"
- double solenoid
- Pipe connection
- Can be assembled into blocks
- Manual override with detent



Version	Diaphragm poppet valve
Activation	pneumatically
Pilot	Internal
Sealing principle	Soft sealing
Blocking principle	Single base plate principle Plate principle
Flow rate value Qn	700 l/min
Working pressure min./max.	1.5 ... 10 bar
Ambient temperature min./max.	-15 ... 60 °C
Medium temperature min./max.	-15 ... 60 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m ³
Mounting on manifold strip	PRS strip
Weight	0.23 kg



Technical data

Part No.	Compressed air connection	
	Input	Output
R432013810	3/8"	3/8"

Part No.	Compressed air connection	Compressed air connection	Throttle
	Exhaust	Pilot control exhaust	
R432013810	3/8"	3/8"	with throttle

See diagram, Nominal flow Qn at p1 = 6.3 bar and Δp = 1 bar

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
 The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .
 The oil content of compressed air must remain constant during the life cycle.
 Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

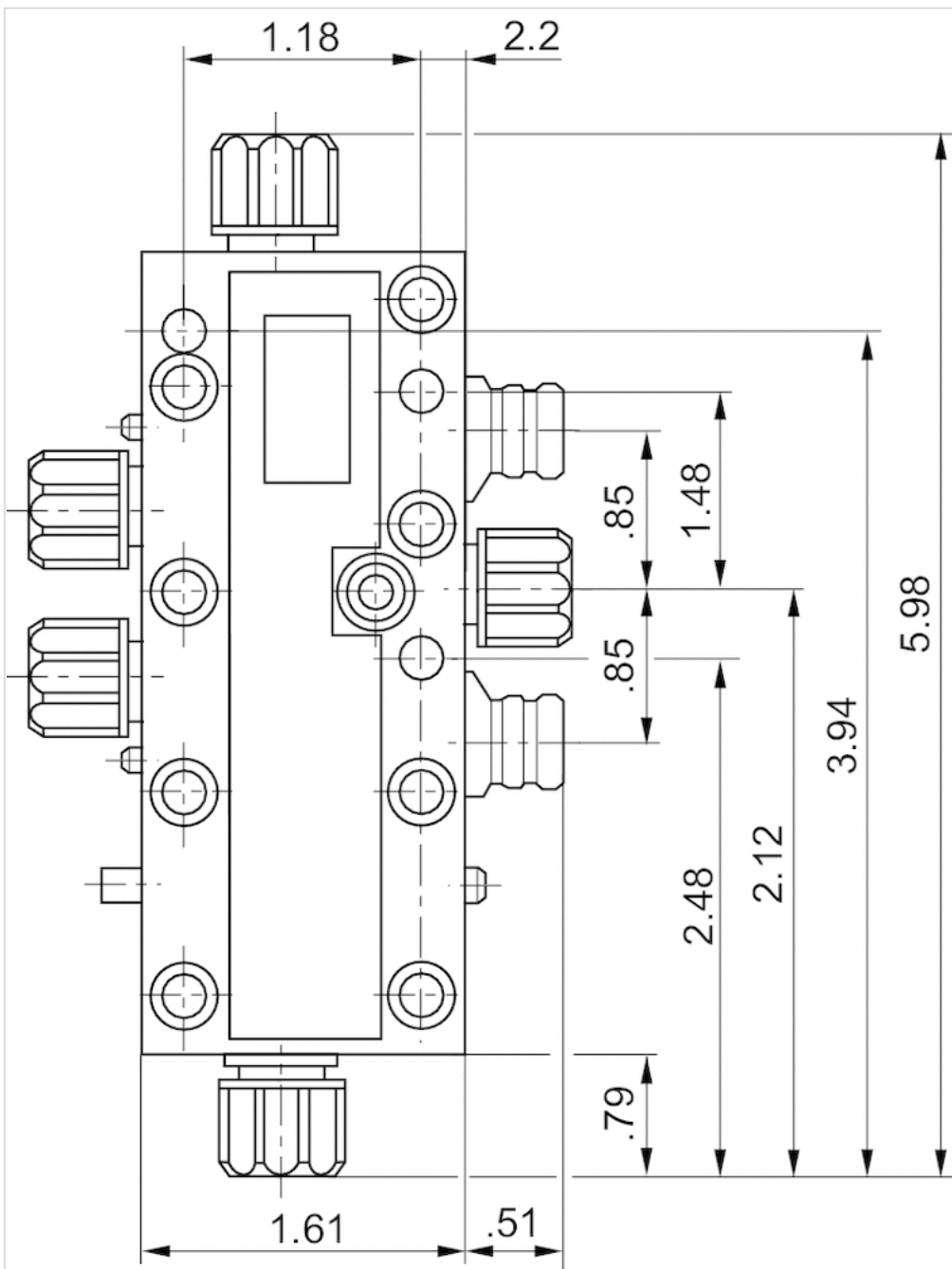
Technical information

Material

Housing	Polyoxymethylene
Seals	Acrylonitrile butadiene rubber

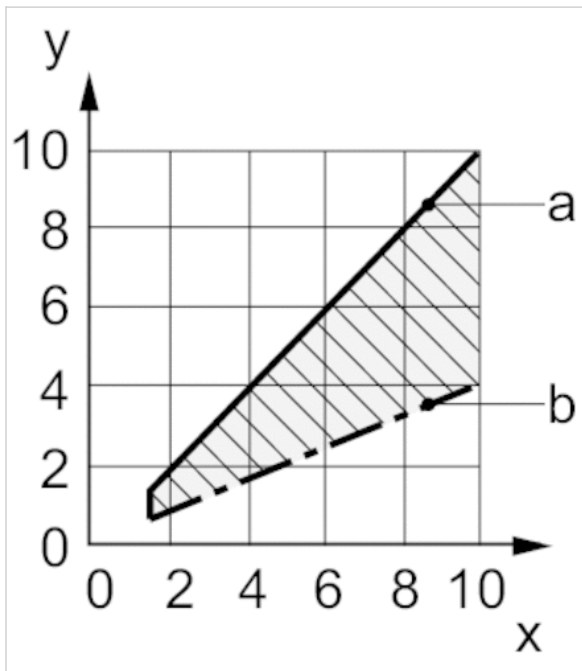
Dimensions

Dimensions in inches



Diagrams

Pilot pressure range



x: operating pressure (bar) y: control pressure (bar)
a: maximum control pressure depending on operating pressure
b: minimum control pressure depending on operating pressure

Subbases and accessories



Working pressure min./max.

0 ... 10 bar

Ambient temperature min./max.

-15 ... 50 °C

Medium

Compressed air

Weight

See table below

Technical data

Part No.	Position	Type	Weight
R432013811	1	Supply plate, complete with O-rings	0.245 kg
R432013812	3	End plate	0.092 kg
R432013813	2	Sandwich plate 740, complete with O-rings.	0.089 kg
R432015511	4	Dummy flange for reserve places complete with seals	0.033 kg
R432015512	5	Individual manifold supply pressure kit – mounts underneath manifold segment (not included in scope of delivery)	0.033 kg
R432015880	1	Single subbase (identical to input segment except rear openings are blocked). Used to manifold mount one valve only.	0.245 kg

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

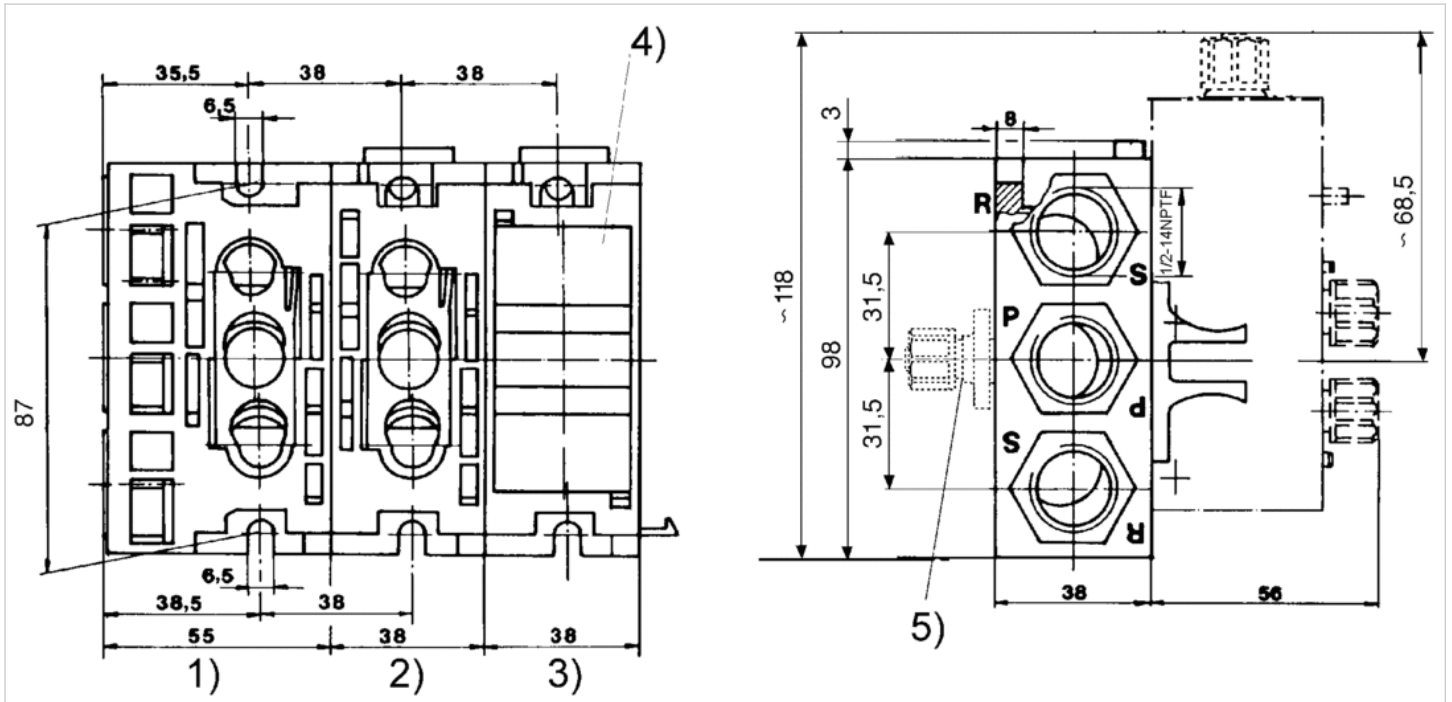
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Technical information

Material	
Base plate	Polyoxymethylene
Seal	Acrylonitrile butadiene rubber

Dimensions

Dimensions



Tightening torque for all screws max. 35 Nm

- 1) Inlet plate
- 2) Through plate
- 3) End plate
- 4) Dummy flange
- 5) Adapter for separate air supply

P-manifold



Working pressure min./max.	0 ... 10 bar
Ambient temperature min./max.	-15 ... 50 °C
Medium temperature min./max.	-25 ... 80 °C
Medium	Compressed air
Weight	0.245 kg

Technical data

Part No.	Type
R432015330	Supply plate, complete with O-rings

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
 The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .
 The oil content of compressed air must remain constant during the life cycle.
 Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Technical information

Material	
Base plate	Polyoxymethylene
Seal	Acrylonitrile butadiene rubber

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